



24" PE THREADED/VENTED
MANWAY w/ 22" ACCESS

1-1/2" PP BULKHEAD
FITTING w/ DUST PLUG

TIEDOWN SUPPORT NOTCHES
4 PLCS. 90° TYP.

121.6

Ø 144.0

6.0

5.0

2" PP BULKHEAD FITTING
w/ DUST PLUG

135°

45°

180°

0°

225°

315°

270°

***ALL EXTERNAL PIPING MUST BE INDEPENDENTLY SUPPORTED.**
***ONLY BASE FITTINGS TO BE LEFT INSTALLED AT TIME OF SHIPMENT PER SII PROCEDURE.**
ALL DIMENSIONS ARE IN INCHES, NOMINAL, & SUBJECT TO CHANGE WITHOUT NOTICE.
ALL DIMENSIONS ON ROTATIONAL MOLDED PARTS ARE SUBJECT TO A ± 3% TOLERANCE.

DO NOT SCALE		DRAWN BY		TITLE:	REVISION
STATUS: Released		IGG		ASM TK 7750VST X 144 HD/DRK GRN WATER	A
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